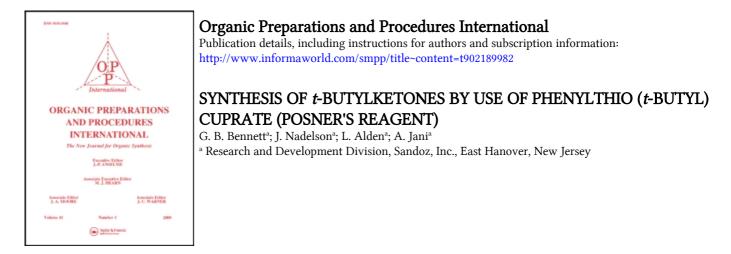
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ORGANIC FREPARATIONS AND PROCEDURES INT. 8(1), 13-18 (1976)

SYNTHESIS OF <u>t</u>-BUTYLKETONES BY USE OF PHENYLTHIO(<u>t</u>-BUTYL)CUPRATE (POSNER'S REAGENT)

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In connection with other work, an efficient synthesis of $bis-\underline{t}-butylketones$ was required. A recent article¹ describes the reaction of \underline{t} -alkyl Grignard reagents with acyl halides in the presence of cuprous salts to provide such sterically hindered ketones. The difficulties in preparing these hindered Grignard reagents, including incomplete formation and losses during filtration and transfer, as well as their failure to react with certain acyl halides (<u>e.g.</u> oxalyl chloride) led us to seek an alternate approach.

<u>t</u>-Butoxyl-<u>t</u>-alkylcuprates² and certain other mixed cuprates³ have been shown to be effective in C-C bond formation without the related instability and low yields obtained with other organocopper(I) reagents.⁴ Of these and several other⁵ possible approaches to the desired <u>t</u>-butylketones, the use of a mixed cuprate reagent, in particular phenylthio(<u>t</u>-butyl)-cuprate (I)⁶ appeared the most promising. Treatment of oxalyl

 \underline{t} -BuCu(Li)SPh + RCOCl $\longrightarrow \underline{t}$ -BuCOR

chloride with two equivalents of I gave a 100% yield of 2,2, 5,5-tetramethyl-3,4-hexanedione 7 (See Table 1 for a summary of

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analytical data). With malonyl chloride, which possesses acidic methylene protons and hence the possibility of side reactions, a 78% yield of the desired 2,2,6,6-tetramethyl-3,5-heptanedione⁸ was realized.

In order to gain some understanding of the scope, limitations and synthetic utility of this coupling reaction, the unsaturated compounds fumaryl chloride and maleic anhydride, and the aromatic compounds, phthaloyl and terephthaloyl chloride were treated with cuprate I. Fumaryl chloride afforded a 58% yield of E-2,2,7,7-tetramethyl-4-octene-3,6-dione.⁹ With terephthaloyl chloride, a 55% yield of p-dipivaloylbenzene 10 was obtained. When only one equivalent of cuprate I was employed. equivalent amounts of starting diacid chloride and p-dipivaloy1berzene were isolated. No mono adduct was observed. Phthalovl chloride provided the corresponding o-dipivaloylbenzene in 58% yield. Due to some disparity between our PMR and mp data and those reported for the latter compound,¹¹ the CMR and uv spectra¹² were recorded. Both helped in substantiating our structural assignment. In none of the reactions thus far discussed were any side products observed.

Whereas copper-catalyzed conjugate addition reactions in the presence of saturated ketones, esters and lactones are well documented,³ cases involving anhydrides, as well as conjugate addition to unsaturated anhydrides, have not been reported. Treatment of maleic anhydride with one equivalent of reagent I gave on the usual⁶ work-up, a crude oil consisting of three major components. Chromatography over silica gel (30:1) with CHCl₃-toluene (1:3) (300 ml) gave a 19% yield of

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t-BUTYLKETONES BY USE OF PHENYLTHIO(t-BUTYL)CUPRATE

5,5-dimethyl-2- \underline{t} -butyl-4-oxohexanoic acid.¹³ Further elution with $CHCl_3$ -toluene (1:1) provided 2-<u>t</u>-butyl-3-carbomethoxypropionic acid $^{14}, 15$ in 44% yield. With the exception of the starting maleic anhydride, which could be isolated on further elution (CHCl $_3$), no unsaturated products could be detected, even in the crude product mixture. One of two possible explanations could account for the reactivity of maleic anhydride. Either the reaction rate of cuprate I with anhydrides is sufficiently slow to allow initial 1,4-conjugate addition or the cisoid configuration as in the case of maleic anhydride is particularly susceptible to 1,4-addition reactions with cuprate reagents. Treatment of succinic anhydride with two equivalents of cuprate I under identical reaction conditions led primarily to the recovery of starting anhydride. Only a minor amount of 5,5-dimethyl-4-oxohexanoic acid¹⁶ could be isolated. Dimethyl maleate on treatment with 2 equivalents of reagent I, afforded after chromatography over silica gel (30:1), dimethyl fumarate(10%) and dimethyl maleate(16%) followed by an inseparable mixture of more polar materials, several of which contained saturated t-butyl groups.

Thus it would appear that cuprate I undergoes conjugate 1,4-addition to unsaturated anhydrides at a rate faster than that for 1,2-addition to the anhydride carbonyl moiety, yet at a rate considerably slower than that for coupling with acid chlorides. It should be noted that in all cases, the cited yields are for distilled analytically pure material. In most instances the crude yields including starting material were of the order of 90-100%. Only with maleic anhydride was more

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than a single product formed during the reaction. In all cases the procedure of $Posner^6$ was followed. The pertinent data are summarized in Table 1.

		TABLE 1				
				PARTIAL SPECTPA DATA		
SM	Product	mp (bp) ^a	<u>Yield</u> ^b	PMRC	<u>ir</u> ^d	
C1C0C0C1	мезссососмез	(109-16/150) ^e	100	1.21(s,18H)	1705	
C1COCH2COC1	Me ₃ CCOCH ₂ COCMe ₃	(75-80/12) ^f	78	1.24(s,18H), 3.76(s,1H) ⁹ , 5.78(s,0.5H) ⁹ , 16.27(broad s,0.5H) ⁹	1758, 1716, 1605	
C1COCH=CHCOC1	Me ₃ CCOCH#CHCGCMe ₃	109-10 ^h	58	1.18(s,18H), 7.41(s,2H)	1685	
<u>p</u> -(C1CO)2 ^C 6 ^H 4	<u>p-(Me₃CCO)2^C6^H4</u>	80-81.5	55	1.44(s,18H), 7.65(s,4H)	1680	
<u>o</u> -(c1co) ₂ c ₆ H ₄	<u>0Me</u> 3CCO)2 ^C 6 ^H 4	160-1 ⁱ (97-101/2.5)	58	1.30(s,18H), 7.43,7.48(ABg,4H)	1683	
Maleic anhydride	Me ₃ CCOCH ₂ CH(Me ₃ C)C	соон 78-81 ^ј	13.9	1.02(s,9H), 1.15(s,9H), 1.75-3.14 (m,3H)	1710(w)	
	and;					
	Me0200H2CH(MC3C)00	(110-5/0.025) ^k	43.9	1.62(s,9H), 2.30-2.94(m,3H), 3.66(s,3H)	1755, 1710	
Succinic anhydride	ме ₃ ссо(Сн ₂) ₂ соон	_1	<5	1.19(s,9H), 2.41-2.95(m,4H)		

(a) Expressed in °C and (°C/mmHg). (b) Isolated yields, not optimized. (c) Recorded on either a Varian T-60 or XL-100 spectrometer; expressed in & relative to TMS.
(d) Recorded on a Perkin-Elmer Model 257 or 457 Spectrometer, expressed in cm⁻¹.
(e) Lit⁷ bp (67-8°/12); yields 50-93%. (f) Lit¹ bp (86°/11); yield 77%. (g) Keto/Enol: 1/1. (h) Lit⁹ mp 110-11°; no yield reported. (i) Lit¹¹ mp 145°; no yield reported. (j) Lit¹³ mp 81-82.5°; yield 30%. (k) See Ref. 15 for physical data of the corresponding diacid. (1) Lit¹⁶ mp 65-6°.

<u>t</u>-BUTYLKETONES BY USE OF PHENYLTHIO(<u>t</u>-BUTYL)CUPRATE EXPERIMENTAL

General Procedure. Preparation of 2,2,5,5-tetramethy1-3,4hexanedione.- To a suspension of cuprous thiophenolate (7.09g, 41 mmol) in anhydrous THF (140 ml) at -20° under N $_{
m 2}$ was added dropwise a solution of t-BuLi (33.0 ml of 1.23 M, 40.5 mmol) in pentane. After stirring at -20° for 5 minutes the mixture was cooled to -70° and oxalyl chloride (2.54g, 20 mmol) was added dropwise. The stirring was continued at -70° for 1 hour after which MeOH (14 ml) was added and the mixture was allowed Saturated $NH_{ll}Cl$ solution (50 ml) was added and to warm to RT. the precipitate removed by filtration thru celite. The aqueous phase was washed with $\mathrm{Et_{2}0}$ and the organic phases were combined, dried over Na_2SO_{ll} and the solvent removed at reduced pressure. Distillation (109-16°/150mm) afforded 3.40g (100%) of the desired t-butyl ketone.

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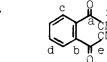
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